

# SAMPLE Spec Page Template

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**Intended for advanced compliance programs**

**Item:** Retro Black Custom Cooler

**Pre Production:**

- Design Evaluation Risk Assessment On File

**Material:**

- Carbon Steel Outer Shell, Handles, Corners
- Aluminum inner lining
- (on inside and not visible) Urethane foam blown in and fully surrounding liner between liner and outer shell. Urethane foam sheet inserted in lid aluminum rectangle area

**Size:**

- Outer Product Dimensions in CM: 29.5long x 23.5wide x 36high CM when bar holding lid closed
- Inner Cooler Product Dimensions in CM: 25.5long x 19.5wide x 26.5high CM
- Cooler Weight: 3.5 KGS

**Total Quantity:** 8585

**Color:**

- Black body, rivets and rubber bottom feet
- Chrome plated bar handle, corners and handle on lid

**Imprint method:**

- Embossed/Raised metal logo
- PERMANENT Transfer for rectangle logo
- PERMANENT Screen Print for \_\_\_\_\_

**Imprint /Logo colors:** PMS 186 Red and White (note – make sure white is crisp and that black and red do not bleed through white areas)

**Imprint location:**

- Logo embossed and printed on two large sides, same design
- Same locations as sample

**Country of origin:** China

**PP samples:** Approved

**Packaging:**

- One cooler per master case (same as packaging sampled)
- Cooler individually enclosed in sealed polybag
- 2 foam side inserts to fully suspend and protect cooler (same as sampled)
- Carton quality used must arrive in good shape and clean and be re-shippable by UPS or FedEx
- Package Weight including cooler: approximately 4.5 KGS

**Inspection:** 3rd party inspection will be initiated by \_\_\_\_\_ Compliance Dept.  
via \_\_\_\_\_ at 80% completion and packed.

**Shipping VIA:** Mode of transport – Air or Ocean

**Lead-time:** See production schedule - Must show details

**Carton Dimensions:** Package Dimensions in CM: 35.5long X 28.5wide X 40.5high CM

**Carton Markings:** Same as Sampled

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Logo Name  
Retro Cooler  
QTY: 1  
NW.: 3.5 KGS  
GW.: 4.5 KGS  
DIMS.: 35.5X28.5X40.5 CM  
MADE IN CHINA

## Special Attention: Specific for Inspections

### 1. LOGO

- a. Must be properly placed on embossed area and not have any chips/scrapes in the logo.
- b. Must be permanent and NOT scratch off – both in the rectangle area and on the word \_\_\_\_\_
- c. Colors must be accurate

### 2. CLOSURE

- a. When the bar handle is holding the lid handle down and the cooler is closed, there should be a tight fit and the lid should be securely held down by the bar.
- b. Bar handle should be securely placed inside holes such that when the cooler heavy/full and is lifted by the bar handle with the lid off, it does not pop out of either of the side holes.
- c. Metal bar should clear the bottle opener mounted on one side without rubbing against it when the handle is rotated down on the side with the opener.
- d. Foam on edges in underside of lid should be like sampled and fit like sampled to form a secure seal.

### 3. LEAKING

- a. Coolers are leak proof and should hold water for at least an hour without leaking

### 4. BOTTOM RUBBER FEET

- a. Feet need to be securely attached to the bottom in all four corners
- b. Feet should extend beyond metal edge on bottom by 4-5 mm so that the 4 rubber feet on all bottom corners are the only thing that touch the surface the cooler is placed on.

### 5. BOTTOM BLACK VINYL DECAL

- a. Bottom Decal should be placed on the bottom, centered and straight as on sample
- b. Bottom Decal should not have any blemishes or lines going through it
- c. Bottom Decal should be firmly applied and not easily removable

### 6. BOTTLE OPENER

- a. Make sure bottle opener is mounted straight and not at an angle – sample shows opener tilted slightly

### 7. SHARP EDGES

- a. Inside aluminum corners and seam area should be smooth to the touch and not have any sharp edges
- b. Lid handle should be smooth to the touch and not have any sharp edges

### 8. PRODUCT FINISHING, CLEANLINESS AND ODOR

- a. Coolers should be thoroughly cleaned and rid of all solvents and other temporary materials used in manufacturing both on the inside and outside.
- b. When the cooler is packaged there should not be any fingerprints, dirt, smudge marks or blemishes inside or outside the cooler.
- c. The cooler should have NO ODOR when packaged and shipped from the manufacturing facility.